MODEL 163.113 /128 /136 /154 /157 /172 /175 with CODE (U49) Styling package
MODEL 163.174



P88.20-2090-09

	Remove/install		
1.1	Separate antenna of emergency call system E-Call connector	Only with E-call emergency call system, code 349. The connector is located behind the side flap of the right C-pillar paneling at the jack socket point.	
2	Unscrew screws (A) on energy absorber retaining straps at bottom of cross member	2 each. Nm	*BA88.20-P-1005-01B
3	Pull cover strip off of screws (B) at top of bumper	Velcro strips	
4	Unscrew screws (B) at top of bumper	Nm	*BA88.20-P-1005-01B
5	Pull bumper to the rear and remove	Do not damage paintwork/wiring harness. **Installation:** Align bumper at tailgate and at taillamps.	
6.1	Remove rubber seal of antenna of emergency call system E-Call on right at body	Only with emergency call system E-Call, Code 349.	
7.1	Disconnect connector from Parktronic system	Only with Parktronic system (PTS), code 220a. Remove left rubber seal at body.	
8	Install in the reverse order		

Nm **Bumper**

Number	Designation		Model 163
BA88.20-P-1005-01B	Screws, rear bumper to frame	Nm	8